

Prefabricated-Steel Bridges Oct. 26, 2022



Troy Henry

President Roadrunner Bridge

Dan Thompson

Vice President Roadrunner Bridge

Kevin Gilman

Sr. Director of Construction Management Roadrunner Bridge





- Roadrunner Bridge is a division of The Henry Group, Inc.
- Founded in 1976, we have extensive experience in manufacturing, engineering and commercial construction
- Roadrunner was formed in 2021 to offer bridge sales and installation services to municipal and commercial customers throughout the US
- We provide vehicular, pedestrian and utility bridges





https://www.shortspansteelbridges.org/



The Short Span Steel Bridge Alliance (SSSBA) is a group of industry leaders who have joined together to provide educational information on the design and construction of short span steel bridges in installations up to 140 feet in length.

SSSBA's objective is to provide essential information to bridge and highway professionals on the varied and innovative steel solutions available to solve their short span bridge design and construction challenges.

Short span bridges are the most common types of bridge structures. Using steel can save time and costs.

The SSSBA is active in providing:

•Education (webinars, workshops, forums, conferences)

•Technical Resources (standards, guidelines, best practices)

•Case Studies

- •Simple Design Tools (eSPAN140)
- •Answering Questions (Bridge Technology Center)
- Industry Contacts/Providers
- •Innovative & Accelerated Bridge Construction Options









Daylen Borders

Territory Sales Manager – Texas / Louisiana True North Steel, LLC





Pre-Engineered Vehicular Bridges

- County Roads
- Public Works, Government & Municipality Projects
- State and National Parks
- Timber Development Locations
- Energy, Mining, Industrial



What advantages do modular steel bridges have over on-site field fabricated construction?

- Time
- Quality



Pre-Engineered Vehicular Bridges

Designed to AASHTO Code

 Pre-engineered and stamped by a professional engineer

Meets the Buy American Act

 Material melted and manufactured in the USA

Low-Maintenance

 Manufactured from weathering steel

Steel is 100% recycled vs Concrete







Length and Width

- Virtually Any Width
 - Standard modules widths: 7', 8', & 12'
 - Standard travel way between the Guardrail: 14',16',21',24',28',&32'
- Clear Spans up to 140 Feet Utilizing Rolled Beams
- Clear Spans up to 240 Feet Utilizing Plate Girders
 - Install up to 50-feet with excavators



Skew

45-degree max





Low Profile

Minimize approach grade by: Decreasing girder spacing Decreasing girder depth









Wearing Surface

- Gravel
- Douglas Fir Running planks
- Full Timber
- Concrete
- Asphalt







Deck Drainage

Guide Rail

Engineered to test level 1-5

Multiple guide rail materials available, including weathering steel, timber, & galvanized.





Gravel Deck Blade Runners

Tube Steel

Angle



Prefabricated Steel Backwall







SuperSill® Abutment System

The SuperSill® is a steel concrete abutment form.

It applies a corrugated sheet, wideflanged W-beam and welded supports to a heavy duty, high quality frame.

Pre-engineered and standardized to eliminate unique abutment design fees



TrueNorth Steel Abutment Design Options

Pre-cast concrete and cast-in place (CIP) abutments

Driven steel pile foundations

Pre-Engineered Pedestrian Truss Bridge

Standard travel way widths: 3'-0" through 20'-0"

Clear spans up to 250'

Truss splices are required above 80'-0"



Pedestrian Bridges

Pre-engineered and stamped by a registered engineer

Material melted and manufactured in the USA

Finishes include galvanized, painted, or weathering steel





Pre-Engineered Pedestrian Truss Bridge

- Common Design Loads
- Pedestrian 90PSF
- H5 (10,000 #'s)
- H10 (20,000 #'s)
- We can design to any design load



Style

- SPratt Truss
- Arch Truss
- Beam Stringer
- Bowstring
- Brown Truss
- Modified Bowstring
- Howe Truss
- Warren Truss
- Vierendeel Truss
- Pipeline Support















Surfacing Types

Concrete Asphalt Wood / Timbers Composite





Combination Vehicular and Pedestrian

Separate Pedestrian Access









Where You Will Find TNS Bridges

- County Roads
- Fish Enhancement Areas
- Golf Courses
- Commercial and Residential Development
- Private Properties
- Trail Systems
- Public Works, Government & Municipality Projects
- Resorts
- State and National Parks
- Timber Development Locations
- Educational Campuses

CONSULTATION TO INSTALLATION IN AS LITTLE AS 7 WEEKS









Lifting Lugs

Minimum of 4

Angles not less than 45 degrees







Transverse Splicing





Match Mark

Information provided on the plans

Each bridge module is marked for ease of installation





Certifications & Capabilities

AISC-Certified Intermediate Bridge Fabricator

* Certified Advanced Bridge Fabricator in 60 Days

Fracture Critical Fabrication

Sophisticated Paint Endorsement

Designed and fabricated to applicable AASHTO/ASTM Standards

AWS Certified Welding Fabricator









Installation

- Survey site and order a geotechnical soil study
- Design new bridge foundation system
- Remove Existing Structure & Abutments
- Prepare Subbase
- Set and fill SuperSill Abutments or piers if necessary



Installation

- Place riprap or concrete designed erosion control
- Set bearing plates
- Place bridge modules



Installation

- Bridge modules bolted together
- Guiderail attached
- Welding
- Backwalls placed
- Approaches built
- Wear surface installed

Roadrunner can also provide emergen services for communities that have experienced local flooding or catastrophic issues with small bridges.













3" Douglas Fir Planking



8' wide by 20' long utility bridge



- Available in 4', 6', 8' and 10' widths and lengths of 20' and 40' clear span
- Engineered to carry loads up to 16,000 lbs.
- Heavy duty steel tubing with full moment connections
- Powder coated finish
- 3" Douglas Fir planking with copper naphthenate protection

Width	Lenath	Price
4'	20'	\$11,950
6'	20'	\$13,950
8'	20'	\$15,950
10'	20'	\$17,950
4'	40'	\$27.900
C	401	¢24.000
0	40	\$31,900
8'	40'	\$35,900
10'	40'	\$39,900

- Open roads quicker for emergency access
- Can be stockpiled for disaster planning
- Easy to install
- Can be used multiple times
- Very affordable pricing
- Leasing and rental options





CLOSED Thank you for your time and attention